

**DERCLARATION OF PERFORMANCE
NO WOST-1/16-CPR-0048**

1. The identification code of product: **1.0038**
2. The usage: **hot rolled profiles in the grade: S235JR to use in the metal construction or the combined metal-and concrete constructions.**
3. 3. Producer: **WOST S.A. WALCOWNIE OSTROWIECKIE**
ul. Centralnego Okręgu Przemysłowego 12A
27-400 Ostrowiec Świętokrzyski, T: 412636633, F: 412636636.
4. The system of assessment and verification: **2+**
5. The harmonized standard: **EN 10025-1:2004**
6. The notified unit: Zakłady Badań i Atestacji "**ZETOM**" named Prof. F. Staub in Katowice Sp. z o.o.(Ltd.) 40-384 Katowice, ul. Ks. Bspa H. Bednorza 17, Zakład Certyfikacji **notification no 1436**
7. Declared properties of performance: **acc. to the table**

Main characteristics		Properties of performance		Harmonized norm	
Tolerances of dimensions and shape	Angle		EN 10056-2		EN 10025-1:2004
	T-bar		EN 10055		
Yield strength	Nominal thickness (mm)		Value (MPa)		
	>	≤	Min		
		16	235		
	16	20	225		
Tensile strength	Nominal thickness (mm)		Value (MPa)		
	≥	≤	Min	Max	
	3	20	360	510	
Elongation	Nominal thickness (mm)		Value (%)		
	≥	≤	Min		
	3	20	26		
Impact strength Activity of breaking	Nominal thickness (mm)		Value (J)		
		≤	Min		
		20	27w +20 °C		
Weldability Equivalent of carbon CEV	Nominal thickness (mm)		Value (%)		
		≤	Max		
		20	0,35		
Durability Chemical composition	Thickness (mm)		Value (%)		
		≤	Max		
		20	C 0,17; Mn 1,40;		

			Si 0,15-0,25; P 0,035; S 0,040; N* 0,012 ; Cu 0,55	
*the given max. content of nitrogen is not compulsory, if the chemical composition shows the content of aluminium min. 0,20%				

The properties of performance of the product specified above comply with the set of declared properties of performance. This declaration of performance is issued under regulation (UE) no 305/2011 on the sole responsibility of the producer specified above.

Signed on behalf of the producer by

Adolf Jurytko

Ostrowiec Świętokrzyski, July 12th 2016

**DERCLARATION OF PERFORMANCE
NO WOST-5/16-CPR-0048**

1. The identification code of product: **1.0143**
2. The usage: **hot rolled profiles in the grade: S275J0 to use in the metal construction or the combined metal-and concrete constructions.**
3. 3. Producer: **WOST S.A. WALCOWNIE OSTROWIECKIE**
ul. Centralnego Okręgu Przemysłowego 12A
27-400 Ostrowiec Świętokrzyski, T: 412636633, F: 412636636.
4. The system of assessment and verification: **2+**
5. The harmonized standard: **EN 10025-1:2004**
6. The notified unit: Zakłady Badań i Atestacji "**ZETOM**" named Prof. F. Staub in Katowice Sp. z o.o.(Ltd.) 40-384 Katowice, ul. Ks. Bspa H. Bednorza 17, Zakład Certyfikacji **notification no 1436**
7. Declared properties of performance: **acc. to the table**

Main characteristics		Properties of performance		Harmonized norm	
Tolerances of dimensions and shape	Angle		EN 10056-2		EN 10025-1:2004
	T-bar		EN 10055		
Yield strength	Nominal thickness (mm)		Value (MPa)		
	>	≤	min		
		16	275		
	16	20	265		
Tensile strength	Nominal thickness (mm)		Value (MPa)		
	≥	≤	Min	Max	
	3	20	410	560	
Elongation	Nominal thickness (mm)		Value (%)		
	≥	≤	Min		
	3	20	23		
Impact strength Activity of breaking	Nominal thickness (mm)		Value (J)		
		≤	Min		
		20	27 in 0°C		
Weldability Equivalent of carbon CEV	Nominal thickness (mm)		Value (%)		
		≤	Max		
		20	0,40		
Durability Chemical composition	Thickness (mm)		Value (%)		
		≤	Max		
		20	C 0,18; Mn 1,50;		

			P 0,035; S 0,035; Si 0,15-0,25; N* 0,012; Cu 0,55	
*the given max. content of nitrogen is not compulsory, if the chemical composition shows the content of aluminium min. 0,20%				

The properties of performance of the product specified above comply with the set of declared properties of performance. This declaration of performance is issued under regulation (UE) no 305/2011 on the sole responsibility of the producer specified above.

Signed on behalf of the producer by

Adolf Jurytko

Ostrowiec Świętokrzyski, July 12th 2016

**DERCLARATION OF PERFORMANCE
NO WOST-4/16-CPR-0048**

1. The identification code of product: **1.0044**
2. The usage: **hot rolled profiles in the grade: S275JR to use in the metal construction or the combined metal-and concrete constructions.**
3. 3. Producer: **WOST S.A. WALCOWNIE OSTROWIECKIE**
ul. Centralnego Okręgu Przemysłowego 12A
27-400 Ostrowiec Świętokrzyski, T: 412636633, F: 412636636.
4. The system of assessment and verification: **2+**
5. The harmonized standard: **EN 10025-1:2004**
6. The notified unit: Zakłady Badań i Atestacji "**ZETOM**" named Prof. F. Staub in Katowice Sp. z o.o.(Ltd.) 40-384 Katowice, ul. Ks. Bspa H. Bednorza 17, Zakład Certyfikacji **notification no 1436**
7. Declared properties of performance: **acc. to the table**

Main characteristics		Properties of performance		Harmonized norm	
Tolerances of dimensions and shape	Angle		EN 10056-2		EN 10025-1:2004
	T-bar		EN 10055		
Yield strength	Nominal thickness (mm)		Value (MPa)		
	>	≤	min		
		16	275		
	16	20	265		
Tensile strength	Nominal thickness (mm)		Value (MPa)		
	≥	≤	Min	Max	
	3	20	410	560	
Elongation	Nominal thickness (mm)		Value (%)		
	≥	≤	Min		
	3	20	23		
Impact strength Activity of breaking	Nominal thickness (mm)		Value (J)		
		≤	Min		
		20	27 in +20°C		
Weldability Equivalent of carbon CEV	Nominal thickness (mm)		Value (%)		
		≤	Max		
		20	0,40		
Durability Chemical composition	Thickness (mm)		Value (%)		
		≤	Max		
		20	C 0,21; Mn 1,50;		

			P 0,035; S 0,040; Si 0,15-0,25; N* 0,012; Cu 0,55	
*the given max. content of nitrogen is not compulsory, if the chemical composition shows the content of aluminium min. 0,20%				

The properties of performance of the product specified above comply with the set of declared properties of performance. This declaration of performance is issued under regulation (UE) no 305/2011 on the sole responsibility of the producer specified above.

Signed on behalf of the producer by

Adolf Jurytko

Ostrowiec Świętokrzyski, July 12th 2016

**DERCLARATION OF PERFORMANCE
NO WOST-2/16-CPR-0048**

1. The identification code of product: **1.0577**
2. The usage: **hot rolled profiles in the grade: S355J2 to use in the metal construction or the combined metal-and concrete constructions.**
3. 3. Producer: **WOST S.A. WALCOWNIE OSTROWIECKIE**
ul. Centralnego Okręgu Przemysłowego 12A
27-400 Ostrowiec Świętokrzyski, T: 412636633, F: 412636636.
4. The system of assessment and verification: **2+**
5. The harmonized standard: **EN 10025-1:2004**
6. The notified unit: Zakłady Badań i Atestacji "**ZETOM**" named Prof. F. Staub in Katowice Sp. z o.o.(Ltd.) 40-384 Katowice, ul. Ks. Bspa H. Bednorza 17, Zakład Certyfikacji **notification no 1436**
7. Declared properties of performance: **acc. to the table**

Main characteristics		Properties of performance		Harmonized norm	
Tolerances of dimensions and shape	Angle		EN 10056-2		EN 10025-1:2004
	T-bar		EN 10055		
Yield strength	Nominal thickness (mm)		Value (MPa)		
	>	≤	min		
		16	355		
	16	20	345		
Tensile strength	Nominal thickness (mm)		Value (MPa)		
	≥	≤	Min	Max	
	3	20	470	630	
Elongation	Nominal thickness (mm)		Value (%)		
	≥	≤	Min		
	3	20	22		
Impact strength Activity of breaking	Nominal thickness (mm)		Value (J)		
		≤	Min		
		20	27w -20 °C		
Weldability Equivalent of carbon CEV	Nominal thickness (mm)		Value (%)		
		≤	Max		
		20	0,45		
Durability Chemical composition	Thickness (mm)		Value (%)		
		≤	Max		
		20	C 0,20; Mn 1,60;		

			Si 0,15-0,25; P 0,030; S 0,030; Cu 0,55	
Definitively non-rimming steel,containing a sufficient amount of nitrogen fixing elements (for example: min 0,020% of total A1)				

The properties of performance of the product specified above comply with the set of declared properties of performance. This declaration of performance is issued under regulation (UE) no 305/2011 on the sole responsibility of the producer specified above.

Signed on behalf of the producer by

Adolf Jurytko

Ostrowiec Świętokrzyski, July 12th 2016

**DERCLARATION OF PERFORMANCE
NO WOST-3/16-CPR-0048**

1. The identification code of product: **1.0553**
2. The usage: **hot rolled profiles in the grade: S355J0 to use in the metal construction or the combined metal-and concrete constructions.**
3. 3. Producer: **WOST S.A. WALCOWNIE OSTROWIECKIE**
ul. Centralnego Okręgu Przemysłowego 12A
27-400 Ostrowiec Świętokrzyski, T: 412636633, F: 412636636.
4. The system of assessment and verification: **2+**
5. The harmonized standard: **EN 10025-1:2004**
6. The notified unit: Zakłady Badań i Atestacji "**ZETOM**" named Prof. F. Staub in Katowice Sp. z o.o.(Ltd.) 40-384 Katowice, ul. Ks. Bspa H. Bednorza 17, Zakład Certyfikacji **notification no 1436**
7. Declared properties of performance: **acc. to the table**

Main characteristics		Properties of performance		Harmonized norm	
Tolerances of dimensions and shape	Angle		EN 10056-2		EN 10025-1:2004
	T-bar		EN 10055		
Yield strength	Nominal thickness (mm)		Value (MPa)		
	>	≤	min		
		16	355		
	16	20	345		
Tensile strength	Nominal thickness (mm)		Value (MPa)		
	≥	≤	Min	Max	
	3	20	470	630	
Elongation	Nominal thickness (mm)		Value (%)		
	≥	≤	Min		
	3	20	22		
Impact strength Activity of breaking	Nominal thickness (mm)		Value (J)		
		≤	Min		
		20	27 w 0 °C		
Weldability Equivalent of carbon CEV	Nominal thickness (mm)		Value (%)		
		≤	Max		
		20	0,45		
Durability Chemical composition	Thickness (mm)		Value (%)		
		≤	Max		
		20	C 0,20; Mn 1,60;		

			Si 0,15-0,25; P 0,035; S 0,035; Cu 0,55; N* 0,012	
* the given max. content of nitrogen is not compulsory, if the chemical composition shows the content of aluminium min. 0,20%				

The properties of performance of the product specified above comply with the set of declared properties of performance. This declaration of performance is issued under regulation (UE) no 305/2011 on the sole responsibility of the producer specified above.

Signed on behalf of the producer by

Adolf Jurytko

Ostrowiec Świętokrzyski, July 12th 2016