

TUBI ELETTROSALDATI PER STRUTTURE E CONDOTTE

Via Imperia, 9 - 10040 LA LOGGIA (TO) - Italia Tel: +39 011 9628128 - Fax: +39 011 9629074

e-mail: capellotubi@capellotubi.com

web: www.capellotubi.com

Declaration of Performance

No. 2013001E of 01/07/2013

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011, it has been stated concerning the product-type:

Cold formed welded hollow sections for steel structure of non-alloy steel according EN10219-1:2006

Intended use:

Metal structures or composite metal and concrete structures

steel grade:

S355J2H

The notified Inspection and Certification Body - No. 0780 CPD -

TÜV Rheinland LGA Bautechnik GmbH

has performer the certification of the system of factory production control system according to conformity system 2+ and has issued the EC Certificate of Factory Production Control

No. 0780-CPD - 82019.

The performance of Cold formed welded hollow sections for steel structures of non-alloy steel according EN10219-1:2006 product – Steel grade S355J2H is in compliance with following essential characteristic

Essential characteristics	Description	Performance	Harmonised tecnical specification
Tolerances on dimensions and shape	-	Compliant	EN10219-2:2006, point 6
Elongation	Min. percent	20%	EN10219-1:2006, point 6.7.1
Tensile strenght	Rm (MPa)	470-630 MPa	EN10219-1:2006, point 6.7.1
Yield strenght	ReH Min. (MPa)	355 MPa	EN10219-1:2006, point 6.7.1
Impact strenght	Min. at -20°C KV (J)	27 J	EN10219-1:2006, point 6.7.2
Carbon Equivalent	Max. percent	0,45%	EN10219-1:2006, point 6.6 + 6.8.1
Durability	Galvanizing	Option 1.4	EN10219-1:2006, point 6.8.2

This declaration of performance is issued under the sole responsibility of Capello Tubi S.P.A.

The responsible (Stamp and Sign

THE THE EX